

TECHNICAL DATA SHEET

SS 3000

DESCRIPTION:

SS 3000 is a general purpose semi-synthetic coolant formulated for machining performance, cleanliness, and rust protection. SS 3000 has extreme pressure additives to provide extra tool life during heavier cuts on challenging alloys. Cleanliness is built around good wash off and wetting characteristics. Rust prevention is based upon a light continuous film and provides for indoor handling protection. SS 3000 is formulated for enhanced sump life in a wide variety of metalworking conditions. SS 3000 exhibits low foaming qualities, even in high agitation conditions.

TYPICAL SPECIFICATIONS:

APPEARANCE	Yellow/Clear
pH @ 5%	9.3
SPEC. GRAVITY	1.01 - 1.03
EP ADDITIVES	Yes
EMULSION @ 5%	Stable/Slight Hazy

BENEFITS:

- High performance machining characteristics
- Longer tool life
- Indoor handling rust protection
- Low foaming
- Enhanced sump life

REFRACTOMETER READINGS:

CONCENTRATION %:	2	4	6	8	10	12
READING:	0.8	1.6	2.4	3.2	4.0	4.8



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